

SP461 Installation Instructions



Step 1. Mount the brackets to the fans using the hardware enclosed. Hand-tread the nuts on two turns only, do not tighten .



Step 2. Hook the lower bracket onto the bottom of the radiator, making sure the wiring pigtail is hanging down.



Step 3. Open top mounting bracket wide enough to slip over top of the radiator.



Step 4. While pulling up on the fans, snug the bolts tight with an electric drill motor.



Step 5. Wrench-tighten bolts another $\frac{1}{2}$ turn to sink lock nuts into the soft aluminum.