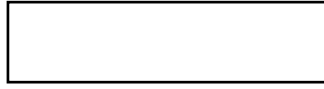


63-82 ADDCO 3/4IN REAR ANTI-SWAY BAR KIT

INSTALLATION INSTRUCTIONS



Thank you for purchasing the ADDCO 3/4 inch Rear Anti-Sway Bar Kit for 1963–1982 Corvette models. This kit improves handling and stability by reducing body roll during cornering. Please read and follow these instructions carefully to ensure proper installation.

Parts List:

- 1 – Rear Anti-Sway Bar (3/4 inch diameter)
- 2 – Frame Mounting U-Bolts
- 2 – Polyurethane Bushings
- 2 – End Links (with bushings and washers)
- 4 – 3/8 inch Bolts, Nuts, and Lock Washers
- 1 – Instruction Sheet (this document)

Installation Steps:

1. Raise the vehicle and support the rear frame securely with jack stands. Ensure the suspension is unloaded.
2. Position the rear anti-sway bar under the vehicle with the arms pointing forward.
3. Attach the D-shaped polyurethane bushings to the bar at the marked positions.
4. Secure the bar to the frame using the U-bolts and brackets. Do not fully tighten yet.
5. Attach the end links to the bar ends and to the lower control arms using the provided hardware.
6. Adjust the sway bar to center it laterally, then tighten all mounting bolts securely.
7. Lower the vehicle and check for proper clearance of all components during suspension travel.
8. Re-torque all fasteners after 100 miles of driving to ensure proper seating.

Torque Specifications:

- U-bolt nuts: 25–30 ft-lbs
- End link bolts: 20–25 ft-lbs
- Frame bracket bolts: 30–35 ft-lbs

Hardware:

2 RH 611W Bushings	4 RH 104 Washers
2 RH 046 Brackets	2 RH 015 End-Links
2 RH 610 Plates	2 RH 609 Plates
4 RH 200 Bolts	4 RH 304 Lock-Nuts
2 RH 402 U-Bolts	4 RH 218 Bolts



63-82 ADDCO 1/IN Rear Anti-Sway Bar Kit–Kit Installation Instructions

The 63-62 ADDCO Anti-Swaybar Kit includes the following parts:

- A. Frame Bracket (2)
- B. End Link (2)
- C. Anti-Swaybar (1)

Parts List:

